SUPPLEMENT.

e Minima Ionunal,

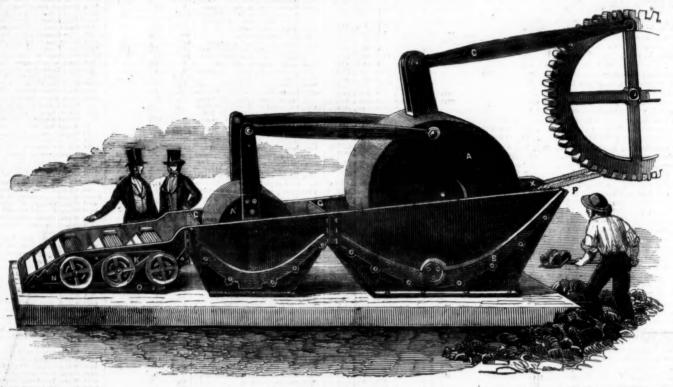
FORMING A COMPLETE RECORD OF THE PROCEEDINGS OF ALL PUBLIC COMPANIES.

0. 972---Vol. XXIV.]

LONDON, SATURDAY, APRIL 8, 1854.

GRATIS.

R. COLLYER'S PATENT CALIFORNIA QUARTZ CRUSHER, TRITURATOR, AND GOLD EXTRACTOR.



EXPLANATION OF ENGRAVING.

EXPLANATION OF ENGRAVING.

asin crusher, 6 feet in diameter, weight 6½ tons, and if found nerean be increased to 10 tons, by filling it with quartz sand—this
r is so constructed, that when one portion is sufficiently worn, a
urface can be presented; B, concave bed-plate, 6 inches thick;
meeting rod, which may be attached to any motive power of from
12 horse; G, coarse screen; A', triturator, weight 2 tons, which can
reased to 3½ tons by being filled with quartz sand, if necessary;
e screen, 60 to 70 meshes to the inch, through which all the ore has
before itenters the amalgamator proper; K, amalgamator; O, plug
woff mercary or amalgam at pleasure; P, water pipes; N, riffles;
shing chamber, into which the ore is thrown of the size of 6 lb.
The machine presents 4242 square inches of crushing surface, being the machine presents 4242 square inches of crushing surface, being nt to the action of 30 stampers, each weighing 500 lbs.

Collyer, in introducing another machine for the purpose of crushextracting gold, seems determined that it shall stand or fall by merits. One advantage he represents his machine to possess over introduced is the simplicity of construction, while it reduces to alpable powder at least 20 tons of ore per day, and saves all the ld without the aid of any other apparatus. It has been contended se of the first mining authorities of the day, that the crushing and nating process can never be conducted successfully together; and machine we are now describing this objection is surmounted, as the sed ore does not enter the amalgamator until it has passed through een, 60 or 70 meshes to the inch, and then it is thoroughly ined with the mercury.

Collyer is an American by birth, but was educated in this country London University, and took his degrees in the United States: he t claim to be a mechanic, but a practical miner, metallurgist, and st, having had much experience in South America, Mexico, and Caliand Mr. Frederick Saunders, the constructing engineer at the Alm-Works, has decided that mechanically the invention was free objection. It scours or rubs off the oxides, sulphurets, arseose iron, &c., which coat the particles of gold, and prevent nalgamation. It also preserves the mercury in bulk—that is, it ot divide it into minute globules. This is considered important, as livision is detrimental to the action of affinity which the mercury otherwise have for the gold. The machine is easily cleaned o

otherwise have for the gold. The machine is easily cleaned out without stopping the steam-engine; and from its extreme simplicity rest strength, it is unlikely to get out of order.

great desideratum in all mechanical contrivances is to get rid of naterial when sufficiently acted upon, otherwise it interferes with execution. This is particularly applicable to the crushing of ores. convenience and novelty of the amalgamating arrangements have, to informed, been proved in practice to save at least 30 per cent. more than any other process, in consequence of their combining the chemechanical conditions hitherto neglected. The operation may be y described as follows:—The quarts rock is thrown in at X, where am of water enters; motion to the roller is given by a connecting the stuff then passes through a coarse screen, G, into the smaller we bed-plate, B; from thence through a screen, 60 to 70 meshes to seh; and is afterwards forced through mercury, heated by steam, ch; and is afterwards forced through mercury, heated by steam, other or fluted rollers. The model is well worthy the inspection see interested in gold mining. A large machine is being constructed sers. Ransomes and Sims, of Ipswich, and which will be immediately itsel to public test and use.

"PALMAM QUI MERUIT FERAT."

Sin,-Having just arrived in England, and perceiving my name associated with rival inventors, I deem it an act of courtesy to inform them and the mining community, that it is not my disposition to wage war by resorting to abusive or invidious particular comparisons relative to the various machines for the reduction of ores, and saving the gold therein contained—such a course of conduct must ultimately recoil to the disadvantage of the scurrilous assailant: it also augurs badly for the invention; for the scientific and practical miner will soon discover whether the appliances are such as to meet the long-required desideratum—namely, economy of power, rapidity and efficacy of execution, durability, simplicity, and the capability of saving the fine gold confined in the sulphurets, arsenurets, oxides, ferruginous decomposed quartz, talco-micaccous slate, &c., which has been hitherto lost.

In the United States, within the last two years, various machines for this purpose have been brought to public notice; none, however, have had but an ephemeral existence in practice at the mines—some were worn ciated with rival inventors, I deem it an act of courtesy to inform them

this purpose have been brought to public notice; none, however, have had but an ephemeral existence in practice at the mines—some were worn out in a few weeks; others only ground a small quantity of ore daily, which had to be previously reduced to gravel-size by the aid of stampers; while others lost their spherical form. None of these did, or ever could, act as efficient amalgamators—they all cut up the mercury, which was found in the tailings with amalgam in large quantities. The farcical idea of recovering the gold at the crushing point, which some inexperienced persons have considered essential, is the cause of this great loss of mercury and fine gold. The temporary notoricty which some machines obtained in America was occasioned by the entire absence of every requisite adapted to practical operations. This circumstance has had an evil tendency, in rendering capitalists extremely cautous to all untried and new invontions. For let it be remembered that a few tons operated on in small parcels is no criterion of the excellence of any machine. If 100 tons were to be acted on continuously, then an approximation of the machine's capacities might be arrived at.

were to be acted on continuously, then an approximation of the machine's capacities might be arrived at.

My invention was made at the mines in California early in the year 1851. I had a small-sized machine built in San Francisco, merely as an experiment. I took it to Grass Valley, and put it into operation. In testing the tailings or refuse from the stamping mills I recovered about four dollars to the ton, besides much floured mercury. Though my experimental machine was defectively made, I became convinced that the principle employed by me (i. e., trituration, was correct, and only required to be tried on a large scale to effect the desired end.

I visited all the mining regions in California, analysed the refuse from the different mills, and in 1853 took passage for New York. I presented my model and drawings to Frederic Saunders, Esq., constructive engineer of the Allaire Iron-Works, New York, who at once decided that, mechanically my invention was free from any objection; whereupon the managers of the works, Messrs. Secor and Breastead, undertook to make a large sized machine at their own expense, which was completed in Dec. last, and found to surpass my most sanguine expectations—crushing, pullarge sized machine at their own expense, which was completed in Dec. last, and found to surpass my most sanguine expectations—crushing, pulverising, and triturating at least 1 ton each hour of the toughest and hardest ores to an impalpable powder; dispensing with the use of stampers or any other crushing apparatus. So perfect is the amalgamating process, that during 24 hours' active operation not one globule of mercury was lost. These results are accomplished at an expenditure of from 3 to 10-horse power; convincing the mining community that at last the object so long sought for has been achieved. Messrs, Secor and Breastead became the purchasers of conthilly of the United States retent for the stam of \$50,000. power; convincing the mining community that at last the object so long sought for has been achieved. Messes, Secor and Breastead became the purchasers of one-third of the United States patent, for the sum of \$50,000, and are now executing orders for Mr. Goodell, of North Carolina; Mr. Lemuel Williams, president of the Transportation and Mining Company of North Carolina; Mr. J. B. Halsey, of California; and J. B. Tournier, of Mexico—making in all 12 machines in progress of construction. The above-named gentlemen are experienced practical miners. I have just received the British patent, and will forthwith have full-sized machines constructed and put in operation in London and at the mines, when the

English mining public shall judge for themselves. All I ask until then is a suspension of judgment as to the relative merits of any other machine. I am sorry to see, in perusing your Journal, that what should be honourable rivalry has descended to personal abuse and vulgarity. When my machine is finished, if it does not excel all others I hope to retire from the field with the consciousness that, having had to contend with honourable foes, I will not have received a dishonourable wound.

4. Norfolk-street, Strand, April 5.

R. H. Collyer, M.D.

P.S. My model will be shown to those specially interested any day between one and two, p.m.

ween one and two, p.m.

The following are selected from numerous communications addressed to

Dr. Collyer:—

New Fork, March 15.—In compliance with the request of a friend who desired my opinion, I have examined the construction, and witnessed the operation, of your quartz crusher and gold extractor. This instrument presents, in combination with the very unusual and desirable element of trituration, that of solidity of structure, facility of reduction of an ore, and effective and economical amalgamation of the metal. I am of opinion, therefore, all things considered, that your mineral crusher and gold extractor is the best one I am yet acquainted with.

Chas. H. Haswell.

Consulting and Superintending Engineer; late Engineer-in-Chief of the U. S. Navy Department, Brooklynn.

New York: March 17.—We have examined your quartz crusher and amalgamator.

New York, March 17.—We have examined your quartz crusher and amalgamator, and have seen it in operation; and can with great pleasure state that it is the only thing of the kind we have yet seen that is at all calculated to grind or crush quartz rock or any other hard substance to a fine powder, and these machines of yours have done it to admiration.

J. BREASTEAD; Managers of the Allaire Works.
T. F. SECOR, Margine in Market for the

New York, March 1.—I have followed the occupation of mining in Mexico for the last 20 years. Lam acquainted with all the novel inventions of the day: none, however, can be compared to yours for the remarkable case with which it reduces the toughest and hardest ores to the most impalpable flour. For durability, excellence in execution, and economy of power, your machine stands alone. The amalgamating process only requires to be seen in order to be at once appreciated by the practical miner.

process only requires to the miner.

J. B. Tournier, Mining Engineer.

New York, Feb. 20.—In Mexico and California I have been for many years superintendent of the working of mines for silver and gold. I witnessed the operation of
your machine at the Allaire Works, when above 10 tons of hard ore was reduced to
a fine powder in eight hours. Your method of amalgamation possesses the rare quality of preserving the mercury in bulk; for, after the operation, not one grain could
be discovered in the tailings by the most careful washing. I am of the opinion that
you have attained the long-desired object, and that the mining community cannot remain indifferent to the merits of a machine so simple, so effective, so durable, and
which cannot fail to save the fine gold which has been previously lost by all other
machines.

Allaire Works, New Fork, Feb. 28.—In bringing before your notice the quartz crushing machine, of which the accompanying sketch is a representation, I do so with much confidence, having during the last three months put it to a most severe and complete test. Dr. Collyer, the patentee, who has been practically mining in the gold regions of California, presented his model at these works some six months since, and as forcibly was I struck with its combination of the required movements, simplicity complete test. Dr. Coliyer, the patentee, who has been practically mining in the goar regions of California, presented his model as these works some aix months since, and so forcibly was I struck with its combination of the required movements, simplicity of construction, and durability, that upon my representation the managers at once consented to make one upon their own risk. The machine has accomplished more than our most sanguine expectations. You will at once perceive that it admits of one of the most direct, simple, and effectual applications of the power, which power is but little more than is required to roll the two crushing rollers up their respective inclined planes, their own weight causing them to slip back again, thereby causing a most perfect crushing and pulverising action. In the machine we have at work, the large roller is 6 ft. in diameter, the small one 3 ft., and weighing about 6 and 3 tons; and with about 10-horse power we can crush easily a ton of quarts per hour, reducing it from pieces 2 in. cube to an impalpable powder. The fact of the machine admitting such large pieces being fed in without detriment to it is a feature greatly in its favour. Mr. Berdan's machine, which made quite a furor here for awhile, and, I hear, is doing so now in England, was the best that had been brought before the public previous to Dr. Collyer's, but several gentlemen who have had the machine in operation, and since called upon us, agree that it is a comparative failure, and have offered the machines at old iron price, after using them but a short time. Both accentific and practical men concur in stating that the amalgamating process, as applied in Dr. Collyer's machine, is most perfect, as it keeps the mercury in a body, whilst in Mr. Berdan's process it is cut up into innumerable particles. At Dr. Collyer's equest, to name some firm most calculated to carry out his views, should they be disposed to enter into them, I have penned this to you. Where there is a market for a crusher and pulverising machine, I h NOTES ON GOLD SURVEYS IN WALES .- No. VI.

Clogau has naturally attracted much attention of late, and has created great excitement on account of the very rich specimens from it, which have been shown in Merionethshire and London. I was informed by the Messrs. Sherwood and by Mr. Goodman that the discovery which so lately took place of these rich gold ores was in consequence of the examination of place of these rich gold ores was in consequence of the examination of some rejected stuff on the surface from the old copper workings, which had been abandoned many years ago. It is supposed that gold not being thought of in those days as existing in the country, the stuff was thrown away as inferior copper ore; otherwise, the appearance is so remarkable that in the present day it could not escape attention. The surface heaps had become grass grown; but on investigation some of the earliest tumps broken showed rich incrustations of metal, which were readily recognised as gold. Such proofs were obtained of its richness, that the owners caused the entire of the stuff to be secured in the offices of the mine. caused the entire of the stuff to be secured in the offices of the mine, where I saw it, and where Mr. Goodman was kind enough to break me

off a specimen.

In the Clogau office I saw the stufflying in large blocks of some hundred weights, showing gold all over, beautifully disseminated; and the metal standing out in many cases on the surface of fracture. In several of the large blocks were the mark of the bore—the gold being welded by the action of boring. The ore I examined was highly promising in one point, that a great quantity of it was of general uniform richness—the gold standing out prominently from the quartz. The stuff having been exposed to the weather for some 18 years, the abrasion of the atmosphere

d acted to expose the gold, and likewise the decomposition of the pyrites, hich has coloured the surface with a rich brown tint. It would be difficult to form an estimate of the exact value, or of the actual yield of the mass of quartz carted away from the ground; but some of it will most probably be from 2000l. to 3000l. a ton, judging by the rate of the specimens I saw. As to the value of the mine itself, few would like the responsibility of drawing up an estimate. A few fathoms of the rate of the specimens I saw. As to the value of the mine itself, few would like the responsibility of drawing up an estimate. A few fathoms of the lode would yield, if it held down, perhaps a million or two; and great confidence is expressed by the owners as to its extent. No one who sees the specimens can doubt their richness. The most unpracticed eye will observe the gold; whereas in the common form of ores the gold is seldom visible to the naked eye, nor always to the microscope, though gold is commonly easily recognised, as it is generally found in its natural metallic state. I may observe, by-the-bye, that some dispute has taken place with regard to this Clogau stuff, and other minerals containing gold, being gold ore or not. On the supposition that gold is always mechanically and never chemically combined, it is denied that the public are right in speaking of gold ores at all, as it is imagined that an ore must be a chespeaking of gold ores at all, as it is imagined that an ore must be a che speaking of gold ores at all, as it is imagined that an ore must be a chemical combination of a metal, and that native metal does not constitute an ore. Such a distinction has been attempted to be drawn by some modern writers endeavouring to reverse the meaning of the word; but I am not aware that there is sufficient authority for the inhovation. Ore is not a word derived from the contintental scientific vocabulary, but a word purely English, of Anglo-Saxon authority, and having correlatives in most of the Germanic languages. Being a little fearful lest I may have given in a collection of the vector of the vector of the vector of the vector. most of the Germanic languages. Seeing a little fearful rest I may have sinned in following the general meaning of the word "ore," instead of that suggested by some of the writers on mineralogy, I have looked into the dictionaries, and I find that the word "ore," "out," or "ora," has been used by writers and speakers from the Anglo-Saxon times downwards to express any minerals containing metal. There is some reason to believe that the word was first applied to minerals of copper—that sense being retained in some of the languages, green copper, or "surichaleum," to believe that the word was first applied to minerals of copper—that sense being retained in some of the languages, green copper, or "smirchaleum," is quoted by Bosworth as being called "arene ora" in Anglo-Saxon. Ore is called "err" in German, and "oor" in Dutch. The term was commonly used in the middle ages, and especially applied to minerals containing gold. The popular meaning is justified by numerous authorities in Johnson, Bosworth, and Richardson. Webster has quoted the marrower meaning from Olensted; I believe, therefore, that it is still perfectly justifiable to speak of "metal," or "a vein of metal," as an ore,

feetly justifiable to speak of "metal," or "a vein of metal," as an ore, without regard to any fanciful distinctions.

Clogau is in South Merionethabire, about three miles north-west of Dolgelly, and five miles north-east of Barmouth as the crow flies. It is one of a series of spurs or small mountain chains running towards the Barmouth for Mawddach estuary, into which fall two brooks—one rising on each flank. Clogau will be found on the Ordnance Geological or plain sheet, No. 75 south end, and the neighbouring country on No. 59. The south of the chain near the estuary is worked for copper; but this is not included in what I am now speaking of as the Clogau sett, which occupies the northern part of the chain. Clogau range is parallel to the Vigra spurs and Prince of Wales, and it belongs, therefore, to the latter neighbourhood, but connected with the Dolfrwynog and Cwimheisian gold districts. The old level that was put into Clogau was driven about 20 yards. The Clogau sett consists of a series of parallel lodes. The gold lode runs east-north-east, dipping north. It may be traced for some distance, taking its The old level that was put into Clogau was driven about 20 yards. The Clogau sett consists of a series of parallel lodes. The gold lode runs east-north-east, dipping north. It may be traced for some distance, taking its start from the Vigra Mines, coming into the sett through Ton-y-cornel on the western side, and seeming to run regularly for the mountains having the Ordnance flagstaff, or Craig-y-Cay; and thence, with parallel lodes, more or less prominently showing themselves, and traceable through the country, it seems to proceed to North Dolfrwynog and Cwmheisian. In the immediate vicinity of the gold lode I found an accompaniment which seems to be prevalent in Wales—namely, a laminated gritstone, but which is in many places so altered and metamorphised as to suggest the immediate neighbourhood of igneous action, most probably represented in the form of compact greenstone. Again, I observed chlorite schist, more or less evident here and there, lying beneath the grit. This chlorite seems a never-failing accompaniment of gold quartz with these lodes. In many places where the grit was lying horizontally in the vicinity of a vein, I found it thickly disseminated with large cubes of sulphuret of iron. These cubes all decompose on the rock being exposed to the action of the atmosphere. On going on to the top above the level, the lode is very strong, and appears squeezed in some places, and very upright at the surface, although with every indication of dipping very much to the north as you get down. The vein is highly ferruginous; and just at the point above where the gold was obtained from the lode seems distorted and has evidently a twist most reachile from the lode seems distorted and has evidently a twist most reachile from the lode seems distorted and has evidently a twist most reachile from the lode seems distorted and has evidently a twist most reachile from the lode seems disto the north as you get down. The vein is highly ferruginous; and just at the point above where the gold was obtained from the lode seems distorted, and has evidently a twist, most probably from the immediate vicinity of trappean or other igneous disturbance. The laminated gritstone, or sandstone, is very much distorted; and here and there the clay-slate becomes uncovered, and is of a highly-promising character for metalliferous products. Greenstone shows itself in the immediate neighbourhood of Clogau and the other setts. The Flagstaff Hill, or Craig-y-Cay, I have likewise examined. It lies east-north-cast from Clogau, and is a high, prominent, barren-looking ridge. At the top of the mountain I found the laminated gritstone lying horizontal; whereas on the flanks it was lying at a little more incline than the angle of the mountain. In some places the gritstone was so much metamorphised, that out of the same ne places the gritstone was so much metamorphised, that out of the sar dity such different specimens of rocks would be obtained that the would be regarded in succession sedimentary and igneous. In the places where it is mostly altered, it is to be found approaching to a columnar and approaching to a columnar and approaching to the sediment of the sediment o character. I have often noticed, both in America and Australia—in the latter more especially—this columnar characteristic which these sandstones assume, frequently deceiving the easual inspector, and causing him to note it down as of baseltin or tre an formation, wh it is m ary rock, highly altered in its external or crystalline character by eing in the vicinity of true igneous rocks.

Here are many quartz veins and occasional beds found crossing with the grit, and some lying at the same angle with it. At one point it seems in meeting a strong quartz vein to widen it excessively a little south of the point of junction, and to twist it rather out of its course. Here is a show of various metallic arrangements; and upon examination this proves to be one of the places in which gold exists.

The chlorite schist, which I have already remarked as an indication examined for notice, is associated with the curve, it the neighbourhood and

The chlorite schist, which I have already remarked as an indication worthy of notice, is associated with the quartz in the neighbourhood, and becomes promising for metal. The surface is likewise strongly coloured with oxide of iron; the vein here, as at Clogau, is found dipping north. While engaged in the northern part of the country at Bron-Eryri, which I have before described, I was induced to examine the surface soil. Mr. David Williams's men performed the operation of washing rather rudely, but they succeeded in obtaining gold. The red earth is here exactly of the same character of soil as is washed in the dry diggings of Australia; and this indication, with the discoveries of gold already made on the property, induced me to examine it. The formation is, however, very patchy, and locally distributed, and the stuff similar to some I washed in Cumberland. It is interesting as highly indicative of the character of the quartz in the immediate vicinity.

Most of the auriferous lodes I have found or seen in this part of the

martz in the immediate vicinity.

Most of the auriferous lodes I have found or seen in this part of the before the flame can pr

country generally run east-north-east, and in some instances east and west, and commonly they dip to the north. There were many parallel quartz veins crossing the country, and millions of tons of quartz lie exposed and jutting out on the mountain sides, open to the test of the completer.

plorer. In reference to the arrangements I have now in progress for the reduc-In reference to the arrangements I have now in progress for the reduction of gold and other ores, I may state that they include among others the following modes for operating on the mineral. One mode is by the application of battery power on a large scale, effecting electro-chemical decomposition. I likewise take advantage in some processes of chemical action; in others of positive heat. In the amalgamating machine which I propose to adopt, I shall secure a continuous supply of fresh mercury. This I look upon as highly useful, and though propositions have been made for using a mass of mercury, to be locked up for a month, I am not inclined to accede to the utility of such an application. The old practice of open-air decomposition I consider to be exceedingly useful for the treatment of several ores, and particularly some gold ones. Economical stampf open-air decomposition I consider to be exceedingle tent of several ores, and particularly some gold ones. Besides machinery with ores of poor average. of my own invention, I intend to avail myself of many valuable inven-tions which are placed at my disposal. A further specification of the modes of procedure is prevented by the necessity of obtaining patents in

MELTING POINT AND TRANSFORMATIONS OF SULPHUR

Mr. B. C. Brodie, F.R.S., read a paper on Sulphur, at the Royal Society in the course of which he remarked that in the various treatises of chemistry, great discrepancies exist respecting the melting point of sulphur, so much so that he was led to make several experiments, with the view of discovering, if possible, the true laws which regulate the trans-formations of sulphur and its liquidation. The melting point of sulphur varies according to its allotropic condition. This condition is readily al-tered by heat, and invariably, without peculiar precautions, by melting, Hence the temperature at which sulphur melts is different from that at which it will solidify, or at which, having been melted, it will melt again. The melting point of the octohedral sulphur is 114.5 deg. But from the fa-cility with which this sulphur, when heated even below its melting point, passes into the sulphur of the oblique system, this fact may readily be over-looked. When this sulphur, even in the shape of fine powder, in heated When this sulphur of the oblique system, this late may be such as the same of the powder, is heated a shortest time, between 100 deg. and 114 5 deg., this change cantivisted. For the transformation of large crystals a longer time is ed. At a certain point the crystals become opaque, and are often in pieces at the moment of the change. When sulphur has been equired. oken in pieces at the moment of the change. When sulphur has been nverted by heating a sufficient length of time, it acquires a fixed melt-g point of 120 deg. This is the melting point of the oblique prismatic broken in pieces it the moment of the change. When sulphur has ocen-converted by heating a sufficient length of time, it acquires a fixed melting point of 120 deg. This is the melting point of the oblique prismatic sulphur. If sulphur thus converted be carefully melted, so as to raise the temperature as little as possible above the melting point, no sensible difference will be observed between the point of melting and that of solidination. To obtain this fixed melting point of 120 deg. ette must be taken that the transformation or the sulphur has been thoroughly effected. If this be not done, it may melt at any point between 1145 deg. and 120 deg. If, however, the temperature of the melted sulphur be raised above its melting point of 120 deg, the point of solidification will be altered, and will lie even below the first melting point of 1145 deg. The sulphur which is insoluble is bissulphic of carbon. This is prepared by extracting the hardened viseid sulphur with that re-agent, which has a melting point considerably above 120 deg. but which the aithor has not been able to determine with precision. It is stated in chemical treatises that the opacity, which on solidification comes over the melted sulphir, is due to the transformation of the oblique prismatic into the cotchedral sulphur, and the consequent disruption of the crystal. To this cause is also attributed the evolution of heat, which has been observed in solid sulphur immediately after cooling. There are, however, no sufficient grounds for this view, and some of the observations are decidedly adverse to it. On extracting melted sulphur which had become opaque with the bi-sulphide teting melted sulphur which had become opaque with the bi-sulphide carbon, traces of insoluble matter were constantly found, even when e greatest precaution had been taken to avoid elevation of temperature, he greatest precaution had been taken to avoid elevation of temperature, and this opacity appears to be due to the hardening of the viscid sulphur, and the consequent deposition of opaque matter in the pores of the crystals, which is quite sufficient to account for it. It remains, therefore, to assertin the cause of the evolution of the heat; and on this point the author integers that when the sulphur is tempered the change takes place very dowly, and the heat evolved is not perceived. This view is confirmed by a fact that the viscid sulphur possesses another solid form. The author has found, moreover, that when sulphur melted at a high temperature is unddenly exposed to intense cold, such as the cold of solid carbonic acid and ether, the sulphur formed is not viscid, but solid, hard, and perfectly ransparent. When the temperature is allowed to rise to that of the air, the sulphur becomes soft and elastic. It is probable that this is the true ne sulphur becomes soft and elastic. It is probable that this is the trublid form of the viscid sulphur.

Capt. Norton's Railway Signals.—Sir Colman O'Loughlin, Q.C., accompanied by a numerous staff of gentlemen of the "long robe," have witnessed Capt. Norton's practice with his railway signals in the Victoria Park, near to the Cork and Passage Terminus. Three different signals were successfully fired—the first was attached to the broad head of an ashen-arrow; a string being tied at one end in the eye of the twisted frictional-wire, and the other end fastened round Capt. Norton's waist; the arrow was then shot nearly perpendicularly from a lancewood bow of about 30 lbs. strength, made by himself. When the pull of the wire at the end of the line fired the signal, which was charged with an onnee of Hall's rift-powder, the length of the string was 60 ft. This signal of mimic thunder and lightning is to be used by the guard of a truin that has met with an accident, which brings it to a stand still, as was the case in the Straffan catastrophe. The brilliant flash and loud report of this thunder is to warn the coming train not to run into the one that is disabled and in "a fix." The next three signals were fixed on the head of the arrow, and shot at an elevation of about 452-they all severally exploded on falling on the soft grass altivial soil, at about 100 yards distance. These signals are to be used by the guard of a train, when he wishes to communicate with the driver of the engine from the extreme rear of the train; they can be shot in a direct line over the entire train, of whatever length it may be, and can be made to fall on the road from 50 to 100 yards in front of the driver of the engine; the vivid flash and sharp report of the exploded signal is sure to be seen and heard by him. The impulse of the running train preserves the relative impulse from the bow. The third signal fired was similar in construction to the first—Capt. Norton tied it to a post, then pulled the attached coul and fired it. For signalising at sea, it may be attached to a cord having a small swivel at one end, and being instantly drawn up to CAPT. NORTON'S RAILWAY SIGNALS .- Sir Colman O'Loughlin, Q.C.

ROASTING IRON ORES ASSISTED BY A JET OF STEAM.—In 1843, Von Nordenskill recommended some trials to be made in roasting may taining pyrites, with the assistance of a jet of steam, at the iron win Russian Finland. The roasting was effected in a kind of reve prepared by Count Romford, and was effected in a kind of revenience of the whole of the sull completely decomposed. The pig-iron subsequently produced from excellent bar-iron, without the slightest trace of red-sear. Sin repared by Count Romford, and was effective, the whole of the sulphuret having been impletely decomposed. The pig-fron subsequently produced from that ore yielded a excellent bur-fron, without the slightest trace of red-sear. Since then the process as been much used both in Finland and in the Ural, as well with charcoal as with sate gas from the tunnel head. In 1915, Nordenskijold improved the construction the roasting furnaces, by given them almost the exact form of the Norwegian and wedshig as furnaces. In order that the action of the steam be fully effective in asting the ore, there must be a corresponding access of air. Steam and sulphuret from intually decompose one another, with the production of oxide of iron and ulphurated hydrogen. If the latter, as fast as formed, meets with a sufficient quantity of air, it will burn, producing sulphurous acide, which in its passage through the produces no injurious action. If, however, there be not sufficient access of air, a perion of the sulphurated hydrogen in passing over an oxidised ore, beyond the diet action of the sulphurated hydrogen in passing over an oxidised ore, beyond the diet action of the current of steam, would be decimposed, producing water and sulnuret of iron genin. This process of Nordenskjöld is of great importance, independent of the improvement which may be effected in the quality of the iron, by the allost complete removal of the sulphur, insanuch as it renders the process of roasting as to lower the east of seas from the tunnel head, perfect, and effects so ceat a saving in the amount of fuel consumed in this part of the process of iron smalleng as to lower the cost of production very considerably.—Scheere's Metallargle.

SAFETY LAMP .- M. Chuard has been endeavouring to improve the con SAFETY LAMP.—M. Chuard has been endeavouring to improve the construction of the safety lamp, so as to render it, as far as possible, safe; and although he has not as yet succeeded in reducing his plan to practice, he has been so far successful as to induce a commission of the French Institute to award him a prize of 500 france, as an encouragement to proceed with his praiseworthy efforts. He proposes that the air should only arrive at the flame after having passed through a considerable length of metallic table, the orifoce of which is capable of being closed by a piston, length successed by a produce an explosive mixture, a portion will burn in the hiterior of the lamp and consume the thread, by which the piston will fall and close the air tube before the flame can pass through the gause.—Compter Renduc de l'Academie.

IRON MANUFACTURE AND MACHINERY IN AMERICA Among the numerous miscellaneous facts which Mr. Whit brought together in a paper which he has published, contain suits of observations made during his tour among the manufacturin tricts of America, which he undertook in consequence of being per from making a report upon the machinery in the New York per from making a report upon the machinery in the New York per from making a report upon the machinery in the New York per from making a report upon the machinery in the New York per from the great demand for about the United States, probably from the great demand for about a place adopted, by which the pickling is more rapidly effected. The ings are placed on wooden stages, covered with lead—20 ft. long by wide, supported on rollers, 18 in. from the floor, by which they made to incline at any angle, and in both directions. The tong taining the pickle—one part acid to two and a half parts water—is same length as the stages, and is placed at the lower end to est drainings. The dilute acid is poured over the oastings by had i long-handled ladle, and when dry the operation is repeated as often cessary. The stages are cleaned from the coating of acid and sand remains on them, by a powerful stream of water from a hose pipe.

A peculiar method of annealing the leading and trailing whele comotive engine has been adopted in a large manufactory in Philade constitute of the proper previously heading as from hollow disc wheels, are from the moulds before they contract from cooling, and as soon a can bear moving without altering their form; they are then place its of the proper previously headed for a former there are the place its of the proper previously headed for a former there are the place its of the proper previously headed for a former there are the place its of the proper previously headed for a former there are the place its of the proper previously headed for a former there are the place its of the proper previously headed for a former there are the place its of the proper previously headed for a former there are the place its of the proper previously headed for a former there are the place its of the proper previously headed sults of observations made during his tour among the m

can bear moving without altering their form; they are then pla circular furnace, previously heated to a temperature about equal to the wheels when taken from the moulds. The opening in them do the temperature raised to a point a little below that of fusion. arenues to the interior of the furnace are then closed, and the who to cool gradually, the heat penetrating through the exterior was posed of fire-brick, 4½ in. thick, surrounded by a sheet-iron casing thick. By this process the wheel is raised throughout to a gins to cool, and as the heat can only pass off the before it begins to cool, and as the next can only pass of through the every part cools and contracts equally and simultaneously with The time required to cool a furnace full of wheels is about four day by the process they may be made of almost any form and proportion with a solid nave. The manufacture by this process was commended in 1850 the quantity finished per day was 15 tons. The dry and works, as soon as completed, are capable of turning of per day. In another establishment the mass of metal near the per day. In mother establishment the mass of metal near the est is cooled, which, in some measure, prevents unequal contraction, feet this the wheel is lifted hot from the mould, and the centre pl hole communicating by a flue with a chimney, and the edge pack with sand; a draft is thus obtained, which effects the object, cases the wheels, when east, are placed in a pit of white sand, a cool gradually. Cold blast iron, made with charcoal, is employed

cases the wheels, when east, are placed in a pit of white sand, and left cool gradually. Cold blast iron, made with charcoal, is employed.

There is in the United States a large demand for railroad spikes; a nearly all the lines the plan adopted being to lay the rails on trasser wooden sleepers, and simply to fasten them down by iron spikes wing jecting heads, except at the junction of two ends of rails, where the of naive chair is fixed. In a manufactory of Pittsburg a machine was two capable of Minking 50 per minute, of \$\frac{1}{2}\$ lb. each. They are peaked kegs, each defittining 300; and, with only seven men employed, the was tree capable of minuthacturing 5 tons of spikes per day.

In mother establishment at Pittsburgh 250 men are employed in minutacturing bar-iron, rods, sheets, and nails. There are 51 machines efficiting finite, than y 6f them self-feeding for the smaller size. As made as 2000 kegs are made per week, each weighing 100 lbs. One capable for making rivets turns out 50 per minute, of 7 to the pound. Then tuffacture of cast-steel is not carried on to any great extent. Some were established at Pittsburgh, in which at first great difficulties were vertuing and nine mediting furineds, producing 2000 lbs. of seel per in which realizes \$\frac{3}{2}\theta, per lb. The engine-tools employed are of old for of construction, and inferior to those in use in England. Side and hatches are common, as also planting and drilling machines, but very the shaping machines, horizontal or vertical, and much hand-labouris, the force, expended on work which could be much better performed, and meaning machines, horizontal or vertical, and much hand-labouris, the force, expended on work which could be much better performed, and meaning machines, horizontal to the producing expenditure of the performed and expendent of the performed and machines, horizontal to vertical, and much hand-labouris, the force, expended on work which could be much better performed, and machines are common, as also planting and the performed fore, expended on work which could be much better performed, and a economically, by machinery. The foundries generally are large and arranged, and furnished with powerful cranes.

ELECTRIC INSULATORS, -Dr. Turnbull, at the February meeting of ELECTRIC INSULATORS.—Dr. Turnbull, at the Februa Franklin Institute, at Philadelphia, described two new kinds of graph posts; one being a modification of the form designed by a of Boston, but omitting the employment of from. It is compose spar, thoroughly virtided on the surface, is very compact, equal glass insulators, but much stronger. The form is that of a cap, purpose of fastening the wire, with an inverted edge to discribing to modify and improve this insulator still further, as it was settling upon it, conduct the electricity to the ground. He proportion of downs evering, to cause the moisture to remain in an isolate other insulating substance is composed of the best insulator still ename is produced in this substance by heat, rendering it impleat, and rapid decomposition. It is of a dark colour, and has struck. It does not soften in water at 212; strong sulphuric it, and even pure nitric acid does not after its clasticity, but mere to a vellow. This acid afters common caoutchou into a mass which on pressure falls into a power. It burns freely, giving it combined with metallic oxides, and leaving a polished surface; a choice, when burned, gives a pyro-oil which stains the fingers, has all the qualifications of a good insulator.

IMPROVEMENTS IN FURNACES.—Mr. Horton has obtain for a novel arrangement of furnaces for steam-boilers, combin with an entire prevention of smoke. In addition to the furnace manner, with stationary fire-bars, an extra grate is placed at right and the stationary fire-bars, an extra grate is placed at right an entire of these communicating with the water cross it, an its capability of receiving heat from the furnace, and getting that a number of tubes communicating with the water cross it, as its capability of receiving heat from the furnace, and getting rapidity. The inventor has hit upon a novel mode of supplying the different stages of combustion of the fuel. A tube is mirodue in placed immediately above the furnace-door, closed with a quantity of air may be regulated as required, and terminating bridge, where the famines of the furnaces unite, and by the supply emission of dense smoke is prevented. By these arrangements ame and heated all surrounds the lower half of the boller and keeps up a well regulated temperature; and the patentes state that, in addition to the prevention of smoke, a saving of 55 per consumption of fuel; while he confidently anticipates that the will be found more durable than common ones, as, by the system plates are less liable to hydrons and one passes over the headescet the carbonaceous particles are consumed and only an invisible the charging the grates alternately, will secure the above described a consumption on the part of the surfaces. IMPROVEMENTS IN FURNACES .- Mr. Horton has obtained letters !

CONSUMPTION OF FUEL IN STEAM-ENGINES WITH SINGLE AND DO CYLINDERS.—M. Farcot, machinist, at Port St. Ouen, has two machines made by him for the plate-glass manufactory serve as a basis for a rigorous comparison between machines The experiments were made under the direction of Mr. Lafores, tworks at Chuny. The first machine, with two cylinders, however, and makes 28 revolutions per minute. When tried on five hours, at 38-horse power, under a pressure from 475 to 5 sumed less than 1-15 kil, (2½, [bs.) of common charcoal per ho Afterwards tried at 45-horse power, it worked with the greater than the property of the control of the composition of the control of the c machine is horizontal, has but one cylinder, working at 42 revolution is also nominally 30-horse power. Tried for five hours, on the 25 sumed only 1106 kil. (24 lbs.) per horse power per hour. After 49-horse power, it gave no evidence of injury to may of its running machines have now been in regular service for several months, and we a force of from 40 to 45-horse power. It has been hitherto admits ble-cylinder machines expended less steam and fuel that those will be preceding experiments show that, when well constructed, the exame in both of the systems. If it is for true, theoretically, that the doubchines work more regularly, it is now certain that, practically, the chines of M. Farroet work with a perfect regularly. Horizontal (oscili for instatice, drive spinning machinery and paper works more regularly in the control of the spin of the service of the control of the spin of the service of the control of the spin of the service of th

AMERICAN COAL FIELDS.—Let us for a moment take a gione at the is mease extent of the formation that cover's large portions of Pennsylvanis Viginia, Maryland, Eastern Ohio, the eastern part of Kentuckey, a part of Middle Tomes, an undefined portion of Alabama, the vast coul country in Illinois, ione, Missonia Arkansas, and a considerable portion of Michigan, and we find that our resonant abundant. The valley of the Mississippi, according to Mr. Stuart's interesting the in the United States? (2d volume), contains the largest coal fields, or rather than the Country of the Mississippi, according to Mr. Stuart's interesting the field of the Mississippi, according to Mr. Stuart's interesting the Country of the Mississippi, according to Mr. Stuart's interesting the Country of the Mississippi, according to Mr. Stuart's interesting the Mr. Stuart's inter

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BLASTING of in the boome. He si UNITED GUARANTEE AND LIFE ASSURANCE COMPANY. sin annual meeting of shareholders was held, at the company's offices, Old on Thursday.—Mr. G. A. HARILITON, M.P., in the chair.

Thursday.—Mr. U. A. Handhood, Mr. In the chair, ertisement convening the meeting having been read, the directors' report incl. together with a statement of the receipts and expenditure for the past inc. Dec. 31. The directors state in their report that the excitement pro-

alvertisement convening the sacting having been read, the directors' report builted, together with a statement of the receipts and expenditure for the past adding Dec. 31. The directors state in their report that the excitement promise of the partiamentary enquiry part of last year, on the subject of life assurance, eigenee of the parliamentary enquiry proposed by Government, and more party pending the discussion of the question, tended in some measure to retard by pending the discussion of the question, tended in some measure to retard by the company on new policies, newertheless, out of premiums received by this company on new policies, newertheless, out of premiums received by this company on new policies, newertheless, out of the establishment of the company in April, 1849, to the 31st of December last, proceed to the premium of the company in April, 1849, to the 31st of December last, proceed to the premium of the company in April, 1849, to the 31st of December last, proceed to the promium of the properties, and 3260 accepted. The premiums received during the past year and to 185 amount has manifested itself, and the income of the current year sensorably calculated at less than 12,0001. The "Fidelity Guarantee Desertable of the properties of the sample of the

stated the circumstances under which he had been placed in his present in the year 1839, when he held a high official appointment under the late it, he was informed that three gentlemen connected with this company Knight, the secretary, Mr. Beacheroft, the solicitor, and Mr. Ryley, the ere desirous of having an interview with him, for the purpose of authorising ents of the Civil Service to accept the guarantee of the company for officers frown. At that time he knew nothing of the gentlemen who requested lev; but he was informed that they were gentlemen of high character, refore, felt it to be his duty to meet them. It so happened, however, that ifficulties presented themselves, and the officers of the Crown were concecribingly ecommended that an iapplication should be made to Particle removal of these difficulties; and he should have been most happy wided every assistance in his power to forward the views of the directors; leved that Parliament was quite willing to assist in the passing of the billibility of the passing of the billibility of a view of obtaining the passing of the Act; but as he had airman of the committees of the House of Lords withheld his concurrence, at to the retirement of the late noble chairman (Lord Erskine), although direash had not the honour of his lordship's acquaintance, he was satisfied olders looked upon his retirement with regret, and more especially as his effect in consequence of fill-health. In consequence of that retirement, he many was solicited to supply the veacancy. Before, however, he consented which had been conferred. Although he did not hesitate to accept the honour which had been conferred although the did not hesitate to accept the honour which had been conferred although the did not hesitate to accept the honour which had been conferred although to did not hesitate to accept the honour which had been conferred although to a vive the mature of the expenses could not have been avoided. The left his company had adopted was an entirely new system of actuary, which eshi me Chairman said, that as this was the first opportunity he had had of meeting reholders as their chairman, it would not, perhaps, be considered out of he stated the circumstances under which he had been placed in his present ment are likely to be; but he thought it not improbable that the terms ion would be sanctioned. There was certainly a very great desire on the runder the Crown to avail themselves of the advantages officred by this every facility and encouragement ought to be extended to that class ity. In conclusion, he would observe that he always considered that mpanies unanimity of feeling ought to exist between the shareholderectors. The shareholders ought to be considered as partners acting of each other, and the directors as the trustees of the shareholders. Islaity ought, therefore, to exist between the one and the other. This is he should entertain as long as he was their chairman; and to every o required information, he should at all times be most happy to reader stance in his power. He would now move that the report and acred and adopted.

dection of the chairman having been unanimously confirmed, and the retiring is and auditors re-elected, a cordial vote of thanks was passed to the chairman eting then terminated.

The business of eting then terminated.

In a paper recently read by Mr. Gibson, before the American Geograbal Society, at New York, on the islands of the Indian Archipelago, strong assertance of the American Geographics were made by the writer as to the extent of gold existing in the islands Celebes, a lis view it self-used in this respect to outvie California and Australia. "The reloas metal," was studed, "has been lately found in large fakes within the Sulsate Mendo," has some the lately found in large fakes within the Sulsate Mendo, are though not more than at § of an in, thick, have been picked out from its intesties of masses of crystal and quartz that compose the hills of the county." It must be the masses of crystal and quartz that compose the hills of the county. It must be the membered, however, that statements equally broad and vague recoften been forth with regard to the adjacent island of Borneo, but that little agrees of celebes, they are not likely, either from the exertions of the natives or a ladience of the Dutch system in those regions, to find any early development.

ASTING,—Mr. Braunsdorf recently drew the attention of the Mining lation of Freiberg to the advantage of placing the fuse in contact with the pow- the bottom of the bore, and not with the upper portion merely, as is usually for weakest part of the bore strong powder and heavy charges are employed, the converse part of the bore receives the first shock, and frequently gives way ideally that the whole charge is coattered shout and produces to the bore whose the whole charge is coattered shout and produces to the greatest parentle effect is produced, and the explorion is always regular, not a what the strength of the charge may be.—Berg and hälleum Leitung.

DEPOSIT AND GENERAL LIFE ASSURANCE COMPANY. The second annual meeting of shareholders was held at the company's chief office

tew Bridge-street, Blackfriars, on Monday,
The Right Hon. Lord Viscount Daumlankid, M.P., in the chair. The SECRETARY having read the notice convening the meeting, submitted the fol-

wing report:—
Your directors have much pleasure in again meeting the proprietors, and in pre

senting for their information, and that of the policy-holders, the highly gratifying report of the business transacted during the past year.

The directors in their last report anticipated, from the large amount of business that had been transacted during the short period of six months, greater success than had attended most societies of a similar kind, and they consider that their expectations are fully borne out by the following comparative statement of the business of the company up to the present date:—

PROPOSALS RECEIVED. From 20th Sept., 1852, to 25th March, 1853, a period of 6 months 342 £151,867 From 25th Murch, 1858, to 25th March, 1854, a period of 12 months 2127 301,013 Total number of proposals received in 18 months 2469 ... £452,880 Producing an | Poticies | Producing an annual income of six months, there were issued, averaging more than 383t, each | From 25th March, 1853, to 25th March, 1854, | 718 177,460 £3,628 16 5 Total number of policies issued in 18 months, 921 ... £255,321 ... £10,023 9 10

Making the annual income of the company Making the annual moome of the company ... 210,942 9 10
It will thus be seen that there has been a very marked progress in the business of als company, and your directors confidently appeal to the early history of other intrance-companies to show that there have been few instances of so favourable a result.
Next to the amount of business done, the nature of the business itself is of chief
apportance, and it is, therefore matter, of congratulation that there have been only
tree deaths during the past year, assured for the sum of 621t. 16s., which is very much
elow the anticipated average of mortality, and must clearly prove to the proprietors
as great care and attention have been bestowed by the medical officers in the exmination of lives.

To which add Industrial Policies (under 50%). 1010 20,412 519 0 0

Next to the amount of business done, the nature of the business itself is of chief importance, and it is, therefore matter, of congratulation that there have been only three deaths during the past year, assured for the sum of 6211. 16s., which is very much below the anticipated average of mortality, and must clearly prove to the proprietors that great care and attention have been bestowed by the medical officers in the examination of lives.

Your directors would now advert to two important sources for increasing the company's business:—The Loca Department, and the Agency Department.

In reference to the former, the directors have much pleasure in stating, that not a single loss has been sustained therein from the commencement of the company, and that the results have been highly satisfactory, and amply repay the Isbour and care bestowed upon it. The directors, however, in calling the attention of the proprietors to this most important and profitable branch of the company's operations, have to state, that in the first establishment of the company's operations, have to state, that in the first establishment of the company's operations, have to state, that in the artier stage of the society's existence, and would have been ample for that purpose, has been found inadequate for the full development of this branch of the company's business; andas they consider it highly desirable to continue and extend so profitable a part of the business, they recomment the shareholders to create an additional capital of 100,000t, by the issue of new shares, under the provisions of the company's business; andas they consider it highly desirable to continue and extend so profitable a part of the business, they recomment the shareholders to create an additional capital of 100,000t, by the issue of new shares, under the provisions of the company's beed of Settlement.

As regards the agency department, your directors have given their attention during the past year to the formation and consolidation of good agencies in some of the most i

Lord DRUMLANRIO then said, that the report which the meeting had just heard read Mr. Bevan set forth the position of the company so clearly, that it must be very atisfactory, and a subject of congratulation to those who had taken shares, and to all who were interested in the success of the company. He did not think there was an instance of any young office that had met with more complete success. They would see by the report that they had in the course of a year increased their annual income to the immense amount of 10,542l. It was also shown that three deaths only had taken place during the year, involving an insurance of about 6211. This was a subject of congratulation to the directors, as well as to the shareholders, as it showed that their medical officers had done their duty with care and diligence. Next to their medical officers had done their duty with care and diligence. Next to their medical officers, he would refer to their agents, and he might say that in that respect they had been blessed and cursed. They had in the outset been at some disadvantage, owing to their being at the mercy of their agents, but this difficulty had been surmounted, and those who had been since and were now employed had been found most efficient in every way, and had now become very effective. In Oldham, during the last four months, 150 policies had been issued, bringing in upwards of 2007. In Bristof, they had just opened an office, and had done business to the extent of 8001. In Bristof, they had just opened an office, and had done business to the extent of 8001. In Bristof, have the surface of the stay of the surface of th place during the year, involving an insurance of about 621/. This was a subject of

ber of shares which he now held. His lordship concluded by moving that the report be adopted.

Mr. PRINSEP seconded the motion, observing that the report spoke for itself, and that every shareholder who read it would, he thought, see the importance of increasing the capital, for by increasing their capital they would also increase their business and their profits.

Mr. KNOX, a director, observed in reference to the prospects the company had of increasing its business, that nearly half their present policies had come from four places —viz., Bristol, Oldham, Birmingham, and Leeds; and that when their agencies were fully established in other large towns, they would, no doubt, go on increasing in the same ratio. In locking over the neounts of other offices, he found that there was only one/office that had made so large a return in its second year; it was searcely more than 15 months which had produced the income of 10,00%, the business during the first three months being marely nominal, and he believed that in the course of the next year their business would considerably increase. The premiums were promptly paid, and he considered that the company was now fairly established. Their expenditure, which had fithere been large, would now be reduced in proportion to their business, and he considered their success beyond a doubt. Their expenditure would go on decreasing from year to year. In oqual now be reduced in proportion to their business, and he considered their success beyond a doubt. Their expenditure would go on decreasing from year to year. In oqualison, he would observe that, as he saw their actuary, Mr. Neison, present, he should be happy to hear his opinion on the position and prospects of the company.

Mr. Neison observed, that the statement of the directors, which had been laid before

would go on decreasing from year to year. In conclusion, he would observe that, as he position and prospects of the company.

Mr. Narson observed, that the statement of the directors, which had been laid before it the meeting, spoke for itself, and sufficiently evinced that a large business had be as to the future it was very enouraging. Without a due amount of intelligence and activity on the part of an infant society, it was not competent to keep up a ramified system, so as to bring it to the brilliant position which this coupany had attained; while, from what he knew of the exertions made by their secretary, and the success that had attended the organization of their agents, he believed that they might confidently look forward to more extensive benefits. Mr. Knox hadalluded to their large expenditure, but he (Mr. Neison) could not see the means of launching a public company without considerable outlay. He would repeat what he had before said elsewhere, that it was better to spend 10,000% at once to obtain a large business, than drag it over four or five years to obtain an equal amount of business—all experience proving that the "slow and sure offices," as they were called, could not obtain a business mader that amount. Of course, when he spoke of a large expenditure, he means that it should be also judicious, and that it was so in this case was shown by the large fruits it had borne, and which it was pleasant to contemplate. He could easily prove that the same amount of expenditure will not be necessary, for as their profits increased their expenditure would be reduced. If the shareholders had confidence in those entrusted with their affinirs, their money, they might be assured, would not be spont in a foolish or unprofitable manner. With respect to the loan business, he is liked that it would have a most boneficial effect on the community generally, it being a source from which the solety would derive both large and profitable returns.

Mr. Funner moved a vote of thanks to the medical officers for the care

they exercised the greatest care in their selection of parties to effect insurances. Rinbuil, seconded the vote of thanks to the medical officers.

they exercised the greatest care in their selection of parties to effect insurances.—Mr. Ridden. Redden. Redde

That to give effect to these resolutions, the above be inserted in the various morning and other papers.

CERTAIN PARADOXES OF ROTATORY MOTION.—At the last meeting of the Royal Institution an interesting lecture was delivered by Professor Powell, who explained in a popular manner the abstrues subject of "Certain Paradoxes of Rotatory Motion," which hive much occupied the attention of scientific men on the Continent. He commenced by observing that the present age might be termed the age of rotation; two years ago we were all watching the rotation of the earth by means of Fourcault's pendulum experiment; last year our heads were turned with turning the tables; and now the special advantages of rotatory bullets are undergoing investigated in a contract of the case of the contract of the case of the contract of the case of the

MAGNETIC MERIDIAN.—The term magnetic meridian has been applied to the line or direction indicated by a magnetic needle freely and delicately suspended on a centre. These lines seldom correspond to the true meridian from pole to pole, and are perpetually varying in their direction, not only from general causes, but also from local effects. They frequently differ in the angle of variation, even in the same meridian, being often casterly in one place and westerly in another. One of the lines of no variation is considered to cross the centre of Australia to the Indian Archipelago; but this cannot be depended upon, and I would strongly recommend all those requirings the use of the compass for their researches or guidance, on the ceem, in the interior of continents, or inascertaining the true bearing of the primary rocks, to observe constantly the actual local variation. However delicately needles may be balanced in England, or any other places in the nothern hemisphere, they become sluggish in their vibrations when brought to the southern hemisphere, they become sluggish in their vibrations when brought to the southern hemisphere, levy become sluggish in their vibrations when brought to the southern hemisphere, they become sluggish in their vibrations when brought to the south pole, and its consequent increased influence; therefore all needles require re-balancing; the north end must be made heavier by means of a little wax or any other adhesive substance. The direction or bearing of the structure of the primary rocks needs not such exactitude as is required in the delineation of a coast; still it ought to approximate to the truth. Should the magnetic variation at the place of observation happen to be on the contrary side to that supposed by the observer, and hid down accordingly on a map, it would lead to a very inconvenient error and to erroneous conclusions. Surveys made solely by compasses, and without the usual checks for correcting the magnetic variation had varied from 6 30 to 8 3 do 8 3 do 8 3 do 8 3 do 8 3 MAGNETIC MERIDIAN .- The term magnetic meridian has been applied as mines, would be brought into endless litigation by the continual variation in the direction of the magnetic needle, if places were constantly laid down and measured from the local direction of the needle instead of the true. The direction of the magnetic needle in England, about 250 years ago, was 11° east of north; it is now about 24° west of north, and is constantly undergoing a slow oscillation. Besides progressive changes, there are annual or periodical movements and daily oscillations constantly taking place in all parts of the world where magnetic observations have been made. This subject is very important, and should be well considered in a new country like this, requiring a general survey, and the marking of the divisions of projecties. The surveys should be made on bose lines and triangulations, and the direction of the magnetic needle indicated at the period taken, and that specified, and not taker for granted; and intiked according to old observations. [8] In making astronomical observations to assorthin the geographical position of any given point in this zone, it is necessary to bewine of an error which has crept into and is still retained in our nautical aiminates—viz., the variable diameter of the sun. It is known that when we measure the sun's diameter is the sun'. It is known that when observations to ascertain the geographical position of any given point in this zone, it is necessary to beware of an error which has crept into and is still retained in our nautical almanacks—viz., the variable diameter of the sun. It is known that when we measure the sun's diameter in its meridian altitude in the nothern hemisphere, it appears 31 min. 30 sec. in June, and 32 min. 36 sec. in December. It is said that this is owing to the secentricity of the orbit. Those who have taken the trouble, to make such measurements with delicate instruments flad that the sun is always the same diameter throughout the year, it measured in the zenith—that is. 30 min. 35 sec.; and on desending towards the horizon there is an apparent increase in the diameter, owing to refraction, until it amounts to 33 min. Hence the apparent diameter depends on the angular position. This variation is of little consequence in taking the latitude, but it is a serious affair in the longitude, and often amounts to about seven miles. It latitude 40° south, on the 2d of June, 1852, I drew the attention of Capt. Smith, of the Futtel Orbo, to this subject, and requested him to make direct observation to prove it. The Nautical Almanack indicated a diameter of 31 min. 34 sec. The meridian altitude of the sun was 22°, and its actual apparent diameter was found to be 33 min. 22 sec., being a difference of, 48 sec.; causing an error in calculating the longitude equal to six miles. The captain becames convinced on this subject, that he determined in future to be guided by the variable diameter of the sun according to its angular position; and I would recommend all others to do the same in taking observations in southern zones. This question is fully explained in page 130, of Geology and Magnetism, I—Hopkins's Geology of the Gold-bearing Rocks of the World.

Gold.—This is the most common metal found in nature—it is more or less diffused in the primary rocks in all parts of the world. The question has not been where gold is to be found, but where it can

DIVIDENDS OF PROFITS DECLARED

By Seventy-eight Cornish and Six Devonshire Copper, Lead, and Tin Mines, during the last Eight Years, ending December, 1853.

	3	IINES.				1846.	1847.	1848.	1849.	1850.	1851.	1852.	1853.	Total Amount for eight years.	Amount paid in Dividends prior to end of 1845.	Present Market Value, 8rd April.	Total Amount of present value together with Dividends paid to end of 1853.	Origina Outlay
set		***				£ 1,280	£	£ 1,280	£ 6,400	£ 14,080	£ 15,360	£ 21,760	£ 30,720	£ 90,880	£ 35,840	£ 179,200	£ 305,920	£
leswidden	***	***	***	***	***	2,040	933	1,200	2,922	3,451	3,247	1,948	2,307	16,848	8,894	11,000	36,742	2,65 18,25
-11 1		***	***	***	***	***	***	***	800	***	***	***	***	800	47,200	nil.	48,000	nil
allack	***	***	***	***	***	1,500	***	***	***	1,000	1,500	2,550	6,500	13,050	44,000	72,000	129,050	18,2
lington	***	***	***		***	3,000	3,000	***	***	0.00	***	***	***	600	1,000	3,840	4,440	1,0
m Duna	***	***	***	***	***	12,000	20,000	14,000	15,000	13,000	9,000	6,000	12,000	6,000 101,000	1,000 124,500	10,000 85,000	17,000 310,500	39,2
yprase	***	***	***	***	***	1,239	***	***	***	***	***	***	***	1,239	224,000	nil.	1,239	15,0
von Great Consols	less	***	***	***		37,888	15,360	30,720	34,304	40,960	40,960	46,080	65,024	311,296	64,512	440,320	816,128	1,0
		***	***	***	***	***	***	***	***	***	***	***	2,595	2,595	153,707	16,110	172,412	46,1
t Dane	***	***	***	***	***	3,995	1,880	95 500	17 000	16,000	9,280	0.040	***	6,345	72,615	9,400	88,360 323,360	11,7
man Cameala	***	***	***	***	***	30,720	34,560	25,500	17,920	1,976	5,200	2,240	***	136,220 1,976	171,140 202,644	16,000 9,880	214,500	20,4
endship		***	***	***	***	5,220	2,560	2,240	3,840	2,880	1,536	1,024	3,584	22,884	280,156	12,800	315,840	nil
	***		***	***	***	***	3,500	***	960	960	***	***	***	5,420	28,508	nil.	33,928	96,0
rané	***	***	***	***	***	***	***	***	2,677	4,165	2,975	3,451	2,082	15,350	4,404	17,850	37,604	11,9
	***	***	***	***	***	2,016	1,280	3,136	6,720	4,000	3,040 1,568	390 392	320 952	15,680	150,400	16,000	182,080 39,760	4
th Dankson	***	***	***	***	***	4,550	6,720 2,450	1,820	4,368 1,120	3,136 2,800	4,270	910	2,380	22,288 20,300	14,700	15,680 21,000	56,000	8,
les		***	***	***	***	4,000	2,400	1,040	1,120	***	41410	996	4,040	5,036	5,816	40,000	50,852	1,4
	***	***		***	***	***	3,072	12,800	19,200	12,800	5,120	15,360	4,800	73,152	75,968	51,200	200,320	7,
ham		***	***	***	***	***	***		3,640	3,576	1,680	111	840	8,736	2,870	9,800	21,406	11,
Ale Clamadam	***	***	***	***	***	8,910 6,400	11,880	8,415 3,840	1,584 640	5,940	4,752 3,840	4,752 1,280	3,366 6,400	49,599 30,464	46,846	54,450 76,800	104,049	21,
th Frances	***	***	***	***	***	744	7,680 9,796	5,704	7,192	10,478	10,416	6,696	6,076	57,102	992	62,000	120,094	9,
Ives Consols		***	***	**	***	4,700	***	***	470	282	1,222	1,974	1,410	10,058	73,414	11,750	95,222	7,
	***	***	***	***	***	3,000	4,000	500	1,000	3,000	***	***	***	11,500	1,000	10,000	22,500	10,
0	***	***	***	***	***	9,000	***	***	5,760 2,100	3,150	***	9.150	9.150	5,760	37,920	14,400 21,000	58,080 62,550	43,
lamman	***	***	***	***	***	3,000	***	***	3,640	5,720	2,340	3,150	3,150 5,200	14,550 20,020	27,000 1,560	18,720	40,300	42,
now Consols		***	***	***	***	1,280	***	***	***	***	***	***	***	1,280	2,500	nil.	1,280	5,
	***	***		***	***	1,728	1,968	***	***	***	***	***	***	3,696	449,094	28,800	481,590	3,
thellan viskey and Barri	000	***	***	***	***	2,400	1,200	1,200	0.100	600	300	4.770	***	5,700	42,741	1,440	49,881	
tad Mines	***	***	***	***	***	1,920 7,500	5,910 2,500	2,180 1,000	3,120 2,000	8,760 1,000	6,780 500	4,770 5,000	11,600	33,980 31,100	3,020 438,900	4,800 64,000	41,800 534,000	15,
st Caradon	***	***	***	***	***	8,320	4,864	2,460	3,840	1,920	4,224	7,424	10,496	43,548	18,212	64,000	125,760	5,
st Providence	***	***	***	***	***	768	704	409	2,048	1,024	2,560	10,752	6,656	24,921	10,212	32,768	57,689	5,
		***	***	***	***	***	120	**	***	***	***	***	***	120		4,320	4,440	1,
th Dool	***	***	***	***	***	***	388	***	388	14.050	0.000	5 500	* 000	776		nil.	776 91,250	10,
koma	***	***	***	***	***	***	1,000	7,750	11,750	14,250	9,000	5,500	7,000	56,250 1,024		35,000 nil.	1,024	4,
arne Consols	***		***			***	700	256	880	1,376	1,920	2,048	896	8,076		6,144	14,220	1,
	***	***	***	***	***	***	1,280	1,472	2,688	896	1,024	128	2,048	9,536		9,000	18,536	1,
Transport		***	***	***	***	***	4,500	1,000	***	***	***	***	***	5,500		5,000	10,500	30,
C 3 TT 14 . 3	***	***	***	***	***	***	552	2,000	3,000	4.000	4,600	4,000	4,700	552 22,300		nil. 35,000	552 57,300	ni 9,
ler	***	***	***		***	***	***	2,000	2,560	13,120	17,920	24,960	45,440	104,000		256,000	360,000	1,
	***	***	**	***	***	***	***	***	1,654	768	***	***	***	2,422		3,840	6,262	19,
at Dolanoth		***	***	***		***	***	***	1,536	1,280	512	2,304	4,608	10,240		35,840	46,080	5,
mer Amer	***	***	***	***	***	***	***	***	5,504	5,632	1,100 4,608	1,024	1,792	11,554 13,696		15,000	26,554 29,696	48,
PRO CATALO	***	***	***	***	***	***	***	***	512	3,328	3,584	3,072	512	11,008		7,168	18,176	9,
llington	***	***	0.00	***	***	***			896	1,024	768			2,688		2,560	5,248	8,
	***	***	***	***	***	***	***	***	***	2,048	9,472	16,128	20,736	48,384		122,880	171,264	14,
nia.	***	***	***	***	***	***	***	***	***	500	1.500	***	***	500		2,000	2,500	7,
11	***	***	***	***	***	***	***	***	***	500 860	1,500 3,440	4,300	1,720	2,000 10,320		10,000 21,500	12,000 31,820	17,
th Basset		***	***	***	***	***	***	**	***	3,000	1,500	1,500	6,000	12,000		42,000	54,000	ni
zance Consols	***	***	***	***	***	***	***	***	***	128	***	***	***	128		2,000	2,128	3,
41. CP - 1	***	***	***	***	***	***	***	***	***	3,000	3,000	2,500	***	8,500		5,760	14,260	4
stanle TT-Stall	***	***	***	***	***	***	***	***	***	3,712	1,000	7,168	2,304	17,408		32,000 10,000 a	49,408 11,000	13,
Jam	***	***	***	***	***	***	***		***	***	3,250	1,250	***	4,500		8,750	13,250	20,
odsfoot		***	***	***	***	***	***	***	***	***	384	1,200	1,920	2,304		7,680	9,984	8,
	***	***	***	***	***	***	***	***	***	***	2,030	***	***	2,030		5,000	7,030	3,
	***	***	***	***	***	***	1111	***	***	***	3,000	10,000	9 9 9 9	13,000		14,000	113,000	6,
moment Clampale	***	***	***	***	***	***	***	***	***	***	2,680 500	2,000	3,283 2,000	5,963 4,500		14,000	19,963 19,500	15,
ford	***	***	***	***	***	***	***	***		***	300	360	568	928		25,000	25,928	ni
ke Walls	***	***	***	***	***	***	***	***			***	640	960	1,600		3,500	5,100	4,
nouth and Adam		***	***	***	***	***	***	***	***	***	***	1,070	1,605	2,675		42,800	45,475	20,
at Omal	***	***	***	***	***	***	***	***	***	***	***	256	***	256		14,336	14,592	12,
-	***	***	***	***	***	***	***	***	***	***	***	5,000 256	1,792	5,000 2,048		25,000 10,240	30,000 12,288	a7,
Hill	***	***	***	***	***		***	***	***	***	***	389	779	1,168		3,896	5,064	6,
th Tamar		***	***	***	***	***	**	***			***	4,500	6,750	11,250		60,000	71,250	11,
Aubyn and Gryl	ls	***	***	***	***	***	***	***	***	***	***	896	***	896		3,072	3,968	3,
L Walles		***	***	***	***	***	***	***	***	***	***	***	614	614		36,840	37,454	11,
- At- THILL-	***	***	***	***	***	***	***	***	***	***		***	2 500	750 2,500		30,000 12,500	30,750 15,000	27, 18,
Terrore	***	***	***	***	***	***	***	***	***	***	***	***	2,500 429	429		1,716	2,145	6,
eweatha	***	***	***	***	***	***	***	***	***	***	***	***	1,024	1,024		20,480	21,504	11,
	**	***	***	***	***	***	***	***	***	***	***	611	256	256		2,560	2,816	18,
st Treasury	***		***	***	***	***	***	***	***	***	***	***	1,024	1,024		5,120	6,144	10,
										The same of the sa								

42, Lombard-street, City, April 6.

RICHARD TREDINNICK, Mining Brok

REUBEN PLANT'S PATENT MINERS SAFETY-LAMP

SALT AND LLOYD,

BIRMINGHAM.

had to contend in the use of the ordinary safety-lamp is its small amount of illuminative power, by which his work is much curtailed in quantity. The great deside-ratum of an abundance of illuminative power, combined with safety, is now secured by this patent, in which, by the employment of glass internal cylinders, and metallic gauss of silvery whiteness, a light far superior to a naked candle is obtained; and there is no inducement to the men to remove the tops of the lamps,

"A lamp which, with all the simplicity of the Davy, and with great reduction in weight, has very great illuminative power, and possesses the elements of perfect safety."—
Mining Journal.



DATENT IRON TUBES AND FITTINGS, OF ALL KINDS AND SIZES, FOR GAS, STEAM, AND WATER. LAP-WELDED FLUES FOR BOILERS. GALVANIZED TUBES, SHEET-IRON, &c.—Memors. JOHN RUSSELL AND CO., CHURCH HILL, WEDNESBURY, TUBING MANUFACTURERS from the commencement of Lighting by Gas, and previously Contractors with the Government and East India Company for gun-barrels, which were also first supplied by them to gas companies, and used for the distribution of gas.

LONDON ESTABLISHMENT,—69, UPPER THAMES STREET.

N.B. Every tube is proved by hydraulic pressure before leaving the works.



WYNNE'S PATENT STEAM FUEL.—The object of these PATENTs is a NEW PROCESS of MANUFACTURING a very valuable FUEL for STEAM and OTHER PURPOSES from small coal, slack, or anthracite culm. The advantages are:—

1. Economy in the space required for stowage, being denser than ordinary coal, or the patent fuels now in use.

2. No lose from attrition on long voyages.

3. Freedom from moisturs.

4. Non-liability to spontaneous combustion.

5. Perfect cleanliness in use, and no disagreeable smell from it in the process of combustion. 6. Little or no smoke when the fires are properly kindled.
7. No loss of any of its qualities by exposure to the atmosphere, or in a tropical (i) No loss of any to be appeared to the decimate.

8. Its steaming and enduring qualities are great; it is easily lighted, and the mechanical form of the blocks eauses a steady and powerful fire at all times.

9. Its cost, in comparison with the heating and other qualities it possesses, is below that of any either fuel now in use.

All applications for licenses, machinery, &c., to manufacture under these patents, to be addressed to Gwynnz and Co., engineers, Essex-wharf, Strand, London.

O'WYNNE'S PATENT CENTRIFUGAL PUMPS.
Brewers, Paper Makers, Chemists, Manufacturers, Local Boards of Health, Proprietors of Low Lands, and all engaged in RAISING WATER or OTHER LIQUIDS (hot or eold), will find it to their INTEREST to Use these PUMPS.
For ECONOMY, EFFICIENCY, DU-RABILITY, SIMPLICITY, and POWER, they are unparalleled. Are equally well adapted for lifting, foreing, draining, and

ngineers, Essex Wharf, Strand, London

BW PATENT ACT, 1852.—Mr. CAMPIN, having advocated Patent Law Reform before the Government and Legislature, and in the pages of the Missing Journal, &c., is now READY to ADVISE and ASSIST INVENTORS in OBTAINING PATENTS, &c., under the NEW ACT.

The Circular of Information, gratis, on application to the Patent Office and Designa' Registry, 156, Strand.

CALVANIZING WORKS,—SKAIFE'S PATENT GALVANIZING upprior process.)—J. SKAIFE'S PATENT GALVANIZING, SHEETS, PLAIN and CORRUGATED, of all sizes and gauge; which deep gauge, and WHRE NETTING of all descriptions; GUTTERING; RAIR-WATE, SCREWED GAS and WATER-PIPES; HOOPING, CASTINGS, FURNACLAS, BATHS, BUCKETS, &c., wholesale, retail, and for export. Every descripts SHIFS' IRONWORK GALVANIZED; DECK SPIKES, NAILS, &c., always left READY GALVANIZED. Estimates and drawings given for roofs and butter.

fixed complete.

J. SKAIFE is also AGENT for MOREWOOD AND ROGERS'S VANIZED TINNED IRON, both flat and corrugated; also, for MO ROGERS'S PATENT GALVANIZED TINNED IRON TILES, for PLUMBIC ZINC. PORTABLE EMIGRANTS' HOUSES and substiplied at moderate prices, and on the shortest notice. An allowance

THE MINING JOURNAL,

RAILWAY AND COMMERCIAL GAZETTE:

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London: Printed by Richard Middleron, and published by Henry Esos proprietors), at their offices, No. 26, Flerty-street, where all communication to be addressed.